

In The Claims:

The listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claim 1 (canceled).

2. (currently amended and withdrawn) The method of ~~claim 1~~, claim 4, wherein the thermal process comprises:

heating the second conductive layer and the dielectric layer to a first temperature in the range of about 450°C to 600°C in an inert gas atmosphere; and

then, heating the second conductive layer and the dielectric layer to a second temperature in the range of about 350°C to 450°C in a gas atmosphere including oxygen.

3. (currently amended) The method of ~~claim 1~~, claim 4, wherein forming the dielectric layer is preceded by:

depositing a seed layer on the first conductive layer; and
crystallizing the seed layer.

4. (currently amended) ~~The method of claim 1~~, A method for fabricating a semiconductor device, the method comprising:

forming a first conductive layer for a first electrode on a semiconductor substrate;
forming a dielectric layer on the first conductive layer;
forming a second conductive layer for a second electrode on the dielectric layer;
after forming the dielectric layer and after forming the second conductive layer,
removing portions of the second conductive layer and portions of the dielectric layer thereby
exposing portions of the first conductive layer previously covered by the dielectric layer; and
after removing portions of the second conductive layer and after removing portions of
the dielectric layer, performing a thermal process on the second conductive layer and the
dielectric layer at a temperature of at least about 400°C while the second conductive layer
remains exposed wherein the performing the thermal process comprises heating the dielectric

layer and the second conductive layer at a temperature in the range of about 450°C to 600°C in an inert gas atmosphere.

5. (currently amended and withdrawn) The method of ~~claim 1~~, claim 4, wherein performing the thermal process comprises:

heating the dielectric layer and the second conductive layer at a first temperature in the range of about 350°C to 450°C in a gas atmosphere including oxygen; and

then, heating the dielectric layer and the second conductive layer at a second temperature in the range of about 450°C to 600°C in an inert gas atmosphere.

6. (currently amended and withdrawn) The method of ~~claim 1~~, claim 4, wherein performing the thermal process comprises:

heating the dielectric layer and the second conductive layer at a first temperature in the range of about 650°C to 700°C in an inert gas atmosphere; and

then, heating the dielectric layer and the second conductive layer at a second temperature in the range of about 350°C to 450°C in a gas atmosphere including oxygen.

7. (currently amended and withdrawn) The method of ~~claim 1~~, claim 4, wherein performing the thermal process comprises heating the dielectric layer and the second conductive layer at a temperature in the range of about 650°C to 700°C in an inert gas atmosphere.

8. (currently amended and withdrawn) The method of ~~claim 1~~, claim 4, wherein performing the thermal process comprises:

heating the dielectric layer and the second conductive layer at a first temperature in the range of about 350°C to 450°C in a gas atmosphere including oxygen; and

then, heating the dielectric layer and the second conductive layer at a second temperature in the range of about 650°C to 700°C in an inert gas atmosphere.

9. (currently amended) The method of ~~claim 1~~, claim 4, wherein the first conductive layer comprises at least one material selected from the group consisting of platinum (Pt), ruthenium (Ru), iridium (Ir), rhodium (Rh), and/or osmium (Os).

10. (original) The method of claim 9, wherein the second conductive layer comprises a same material as the first conductive layer.

11. (currently amended) The method of ~~claim 1~~, claim 4, wherein forming the dielectric layer comprises forming a tantalum oxide layer.

12. (currently amended) The method of ~~claim 1~~, claim 4, wherein forming the dielectric layer comprises depositing tantalum oxide at a temperature in the range of about 380°C to 500°C using chemical vapor deposition (CVD).

13. (currently amended) The method of ~~claim 1~~, claim 4, wherein removing portions of the second conductive layer and the dielectric layer comprises dry etching the second conductive layer and the dielectric layer.

14. (currently amended) The method of ~~claim 1~~ claim 4, wherein performing the thermal process comprises performing the thermal process on the second conductive layer and the dielectric layer after removing portions of the second conductive layer and the dielectric layer.

Claim 15 (canceled).

16. (currently amended and withdrawn) The method of ~~claim 15~~, claim 18, wherein performing the thermal process comprises:

heating the tantalum oxide layer and the second conductive layer at a first temperature in the range of about 450°C to 600°C in an inert gas atmosphere; and

then, heating the tantalum oxide layer and the second conductive layer at a second temperature in the range of about 350°C to 450°C in a gas atmosphere including oxygen.

17. (currently amended and withdrawn) The method of ~~claim 15~~, claim 18, wherein heating at the first temperature and heating at the second temperature are performed *in situ*.

18. (currently amended) ~~The method of claim 15,~~ A method for fabricating a semiconductor device, the method comprising:
forming a first conductive layer for a first electrode on a semiconductor substrate;
forming a tantalum oxide layer on the first conductive layer;
forming a second conductive layer for a second electrode on the tantalum oxide layer;
after forming the tantalum oxide layer and after forming the second conductive layer,
removing portions of the second conductive layer and portions of the tantalum oxide layer
thereby exposing portions of the first conductive layer previously covered by the tantalum oxide
layer; and
after removing portions of the second conductive layer and after removing portions of
the tantalum oxide layer, performing a thermal process to reduce an interface stress between the
second conductive layer and the tantalum oxide layer and to cure the tantalum oxide layer, while
maintaining the tantalum oxide layer in a substantially amorphous state during and after the
thermal process wherein performing the thermal process comprises heating the tantalum oxide layer and the second conductive layer at a temperature in the range of about 450°C to 600°C in an inert gas atmosphere while the second conductive layer remains exposed.

19. (currently amended and withdrawn) The method of ~~claim 15,~~ claim 18, wherein the thermal process comprises:

heating the tantalum oxide layer and the second conductive layer at a first temperature in the range of about 350°C to 450°C in a gas atmosphere including oxygen; and

then, heating the tantalum oxide layer and the second conductive layer at a second temperature in the range of about 450°C to 600°C in an inert gas atmosphere.

20. (currently amended and withdrawn) The method of ~~claim 15,~~ claim 18, wherein heating at the first temperature and heating at the second temperature are performed *in situ*.

21. (currently amended) The method of ~~claim 15,~~ claim 18, wherein the first conductive layer comprises at least one material selected from the group consisting of Pt, Ru, Ir, Rh, and/or Os.

22. (original) The method of claim 21, wherein the second conductive layer comprises a same material as the first conductive layer.

23. (currently amended) The method of ~~claim 15~~, claim 18, wherein forming the tantalum oxide layer comprises depositing tantalum oxide at a temperature in the range of about 380°C to 500°C using chemical vapor deposition.

Claims 24-44 (canceled).